



Industrie Service

Welding Certificate

TÜV SÜD-00096.2014.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Roleff GmbH & Co. KG	
	Kieswiesen 6-8 73776 Altbach GERMANY	
Technical specification	EN 1090-2:2008+A1:2011	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding 141 - TIG gas tungsten arc welding 142 - Autogenous TIG welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Christoph Krohn, EWE	born on: 15.08.1978
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Uwe Neidlein, SFI	born on: 13.09.1967
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	28.04.2014	
Period of validity	28.04.2021	
Remarks	see reverse	
Place and date of issue	Munich, 24.08.2018 Luding/KS	

Notified Body, No. 0036

 B.Eng. Schlotterer
 certification body


EQ2450287

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

Certificate number: TÜV SÜD-00096.2014.004

Remarks:

All other relevant data are detailed in our report No. R000017762396-18 600127671.
Support of the Welding coordinator: Mr. Rainer Frech (1962-08-14, WE); Mr. Peter Tumminello (1968-02-03, EWS).

General provisions

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
 - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
 - b) Testing and Certification Regulations of TÜV SÜD Group
 - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
 - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
 - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corresponding WPQRs (welding procedure qualification records)
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.